T/PUMP®

Series Localized Temperature Therapy System

REF TP600 & TP700

stryker®

Service Manual

Symbols and Definitions

SYMBOLS

	General Warning
	Caution
	Warm Water Fill Line
	Cold Water Fill Line
	Attention, consult Operator's Manual
	Water Levels
	Water Flow
	Dangerous Voltage
	Type BF Applied Part
	Do not penetrate with sharp object
	Medical Electrical Equipment with Respect to Electrical Shock, Fire, and Mechanical hazards in accordance with UL 60601-1, and CAN/CSA C22.2 No. 601.1, ASTM F 2196-2002
	Model or Catalog Number
	Manufacturer

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Safety Precautions

⚠ WARNING

- Risk of explosion. Do not use in the presence of flammable anesthetics.
- Risk of electric shock. Disconnect power before servicing the T/Pump.
- Do not attach the power cord to any moving parts of the bed frame or any location that may be a pinch point or cause power cord damage. If routed improperly, the power cord may become pinched and could cause electrical shock.
- This device pumps temperature controlled water through a pad. Set the pad temperature only as directed by and under the guidance of the prescriber.
- Check the skin integrity of the body surface to which therapy is applied. Evaluate patient response to temperature application.
- Check patient's skin for adverse reactions every 30 minutes or as directed by the prescriber. Patients at greatest risk are those who are unconscious, diabetic, and/or incapacitated.
- Failure to adhere to these warnings could result in patient injury.
- The following Groups/Conditions require additional surveillance:

Group/Condition at risk	Potential Injury
Patients with impaired circulation	Ischemia
Areas of application under pressure	Ischemia

- Only qualified medical service personnel should repair the T/Pump. Improper repair may result in death or serious injury, equipment damage, or malfunction.
- Use T/Pump TP600 & TP700 series controls with Mul•T•Pads®. For catalog numbers and descriptions, see page 8.
- Do not place additional heat sources between the patient and pad. Skin damage may result.
- Do not modify the product or any components of the product. Modifying the product can cause unpredictable operation resulting in injury to the patient or operator. Modifying the product aslo voids the product warranty.
- Do not use accessories other than those specified by Stryker. Using competitor accessories may result in unpredictable operation resulting in injury to the patient or operator or damage to the product.
- To avoid the risk of shock, unplug the unit before filling the reservoir.

⚠ CAUTION

- U.S. Federal law restricts this device to sale by or on the order of a physician.
- Set fluid temperature and monitor patient's temperature and skin condition as directed by a physician to prevent injury.
- Additional surveillance required for pediatric patients and patients with impaired circulation.
- Closely monitor areas of application under pressure as well as with use with topical solutions and other heat sources to prevent injury.
- The use of quaternary disinfectant products may cause damage to the product.
- Frequent or prolonged exposure to higher concentration disinfectant solutions may result in damage to the product.
- Do not cover the control unit with blankets, pillows or other insulating materials. Air flow is required to maintain system performance.

BEFORE YOU BEGIN

Read and understand this T/PUMP OPERATOR'S MANUAL and all SAFETY PRECAUTIONS (see page 5) prior to using the T/Pump.

Only qualified medical service personnel should repair or perform function tests on the T/Pump. Contact your dealer or Stryker's Technical Service Department for assistance:

Telephone: 1-800-327-0770

RECEIVING INSPECTION

Check the shipping carton for damage immediately upon receipt. If package damage is discovered, the device should be unpacked with the carrier's agent present. Any claims for shortage or damage must be filed with the delivering carrier by the purchaser. Do not return pumps that were damaged in shipment to Stryker without contacting our Technical Service Department for advice (see phone numbers below). If damaged goods are returned to Stryker without notifying the carrier, Stryker will assume the repairs will be made at the customer's expense.

TO RETURN PUMPS TO FACTORY FOR REPAIR OR EXCHANGE

Merchandise returned to Stryker must be accompanied by a Return Goods Number (RG#), issued by Stryker, authorizing goods to be returned. Contact Customer Service at:

Customer Service: 1-800-327-0770

INTRODUCTION

⚠ WARNING

- Do not modify the product or any components of the product. Modifying the product can cause unpredictable operation resulting in injury to the patient or operator. Modifying the product aslo voids the product warranty.
- Do not use accessories other than those specified by Stryker. Using competitor accessories may result in unpredictable operation resulting in injury to the patient or operator or damage to the product.

⚠ CAUTION

- U.S. Federal law restricts this device to sale by or on the order of a physician.
- Do not cover the control unit with blankets, pillows or other insulating materials. Air flow is required to maintain system performance.

Heat therapy is effective in the dilation of blood vessels, thereby increasing the blood flow to the heated area. Heat therapy has a variety of uses, the most common being treatment of aches and pains in joints and muscles.

Cooling therapy assists in vasoconstriction, decreasing blood flow and decreasing the metabolism in the affected area. Cooling therapy is applied in the acute phase of injury minimizing blood loss, inflammation of the tissue, and can be effective in pain management.

The Stryker T/Pump® Localized Temperature Therapy System provides therapy by warming or cooling the enclosed water, and circulating it through the Stryker Mul•T•Pad. The pad is connected to the Stryker T/Pump with easy-to-use Clik-Tite® or quick disconnects.

The Mul•T•Pad® provides the interface for delivering the temperature therapy. The unique button design allows water to flow and provides trouble-free operation when the pad is folded to form a customized fit. This reduces the number of pads your facility must keep in inventory. The pads are applied to the part of the body requiring therapy, and the circulating water maintains the pad at the setpoint temperature. The setpoint temperature (TP700 series only) can be locked to prevent tampering.

CONNECTING THE PADS

The Mul•T•Pads® can be interconnected using Clik-Tite® connectors to provide therapy to more than one body site at a time.

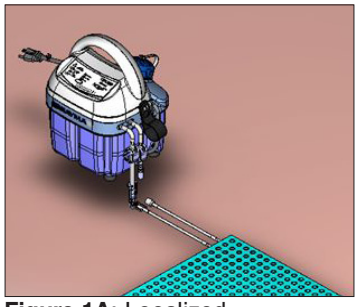


Figure 1A: Localized Temperature Therapy System with Single Pad with the TP650 and TP700.

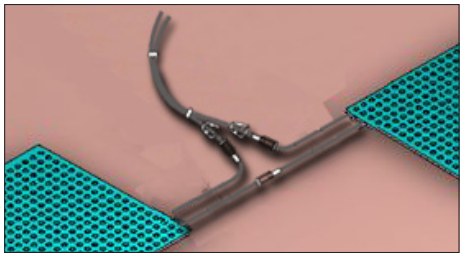


Figure 1B: Localized Temperature Therapy System with Multiple Pads.

CATALOG DESCRIPTIONS

Catalog #	Product Name
TP650	Classic Control Unit
TP700/TP702	Professional Control Unit
TP22B*	Mul•T•Pad®: 15"w x 22"l (38cm x 56cm) All Polymer. 10 per carton
TP22C	Mul•T•Pad®: 15"w x 22"l (38cm x 56cm) Nonwoven fabric on one side, pliable polymer on the other side. 1 per carton
TP3E*	Mul•T•Pad®: 3"w x 23"l (8cm x 58cm) Nonwoven fabric on one side, pliable polymer on the other side. 10 per carton
TP12E	Mul•T•Pad®: 13"w x 18"l (33cm x 46cm) Nonwoven fabric on one side, pliable polymer on the other side. 20 per carton
TP22E	Mul•T•Pad®: 15"w x 22"l (38cm x 56cm) Nonwoven fabric on one side, pliable polymer on the other side. 20 per carton
TP26E	Mul•T•Pad®: 18"w x 26"l (46cm x 66cm) Nonwoven fabric on one side, pliable polymer on the other side. 10 per carton
TP22G	Mul•T•Pad®: 15"w x 22"l (38cm x 56cm) Heavy Polymer, Reuseable. 10 per carton
TP650C	Classic Control Unit with quick disconnects
TP700C	Professional Control Unit with quick disconnects
TP612E	Mul•T•Pad®: 13"w x 18"l (33cm x 46cm) Nonwoven fabric on each side with quick disconnects. 10 per carton
TP622E	Mul•T•Pad®: 15"w x 22"l (38cm x 56cm) Nonwoven fabric on each side with quick disconnects. 10 per carton
TP626E	Mul•T•Pad®: 18"w x 26"l (33cm x 46cm) Nonwoven fabric on each side with quick disconnect. 10 per carton

*Non-CE Products

To order any of these products contact your dealer or Stryker's Customer Service Department at:

Telephone: 1-800-327-0770

Or, visit our website at www.stryker.com

PUMP FEATURES

Easy to Use Keypad	See KEYPAD FEATURES on page 10 (TP600 series) and page 11 (TP700 series).
Attached hose	10 ft (305 cm) dual hose. Connectors allow pads to be connected to the pump (Figures 1A and 1B, page 7).
Flow indicator	Indicates no flow. Turns off heater if pump is tipped.
Warm/Cool Delivery	Three setpoints on the TP600 series. Four temperature setpoints on the TP700 series.
Therapy Cycles (TP700 series only)	Choose from 20-minute, 30-minute, or Continuous cycles.
On/Standby Button	Indicates power is supplied to the unit.
Over Temp Safety Thermostat	Limit thermostat shuts off heater if the high temperature limit is exceeded.
Self Check	Automatic system check at startup.
Hose/cord Management	Convenient and easy storage areas for hose and cord.
Comfortable Handle Design	Designed for a more comfortable grip when moving the pump.
Dual Micro Processor	Two electronic circuits, one over temperature sensing circuit.
Tethered Easy-Open Cap	Prevents misplacing the cap. Only 1/4 of a turn is needed to remove or secure the cap.
Handle Vents	The vents in the handle allow air flow to keep the motor and heater inside the unit cool.

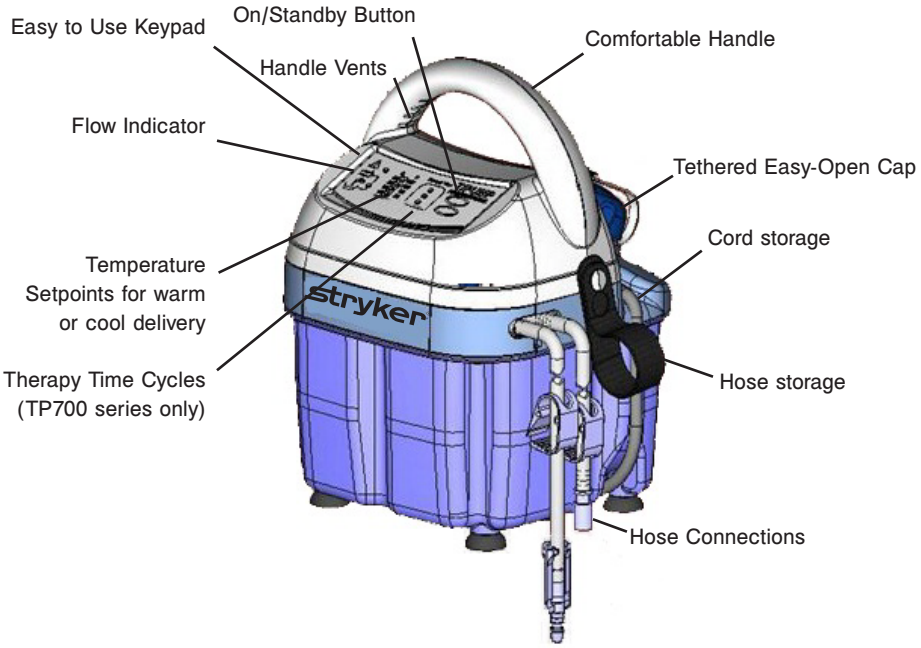


Figure 2: T/Pump Features

KEYPAD FEATURES TP600 SERIES

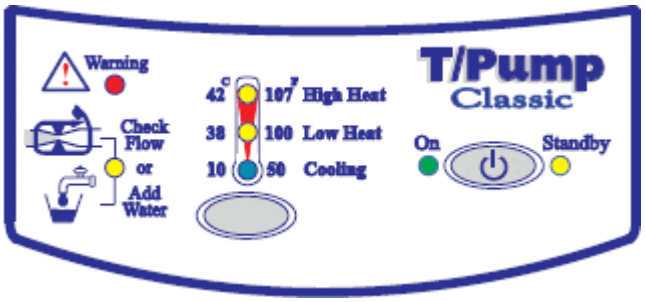
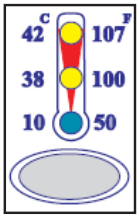


Figure 3: TP600 Series Keypad

Indicator/ Warning Light	See the Troubleshooting section on page 28.
	Water Flow Check hoses and clamps for kinks or occlusions.
	Water Level Check water level.
Setpoints	Press the button at the bottom of the setpoint indicator to toggle through the three setpoints. High Heat is 107˚F (42˚C). Low Heat is 100˚F (38˚C). Cooling is 50˚F (10˚C). 
On/Standby Button	Green indicates the unit is on. Yellow indicates power is supplied to the unit but the unit is not on.

KEYPAD FEATURES TP700 SERIES

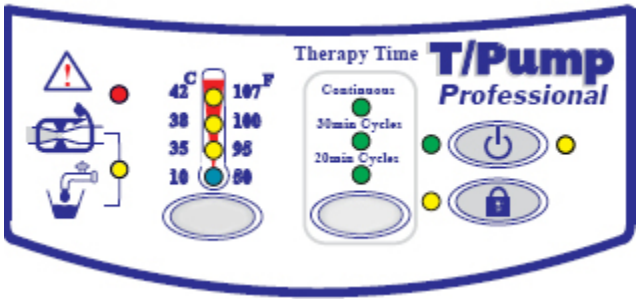
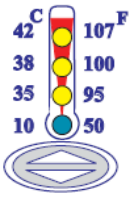
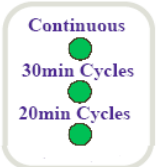


Figure 4: TP700 Series Keypad

Indicator/ Warning Light	See the Troubleshooting section on page 28.
	Water Flow Check hoses or clamps for kinks or occlusions.
	Water Level Check water level.
Setpoints	Press the button at the bottom of the setpoint indicator to toggle through the four setpoints. Temperatures are identified in °C and °F. 
Setpoint Lock	Prevents tampering. Press and hold for 2 seconds to lock or unlock the setpoint.
Therapy Cycles	Continuous cycle, 30-minute cycle or 20-minute cycle. 
On/Standby Button	Green indicates the unit is on. Yellow indicates power is supplied to the unit but the unit is not on.

KEYPAD FEATURES TP702 SERIES

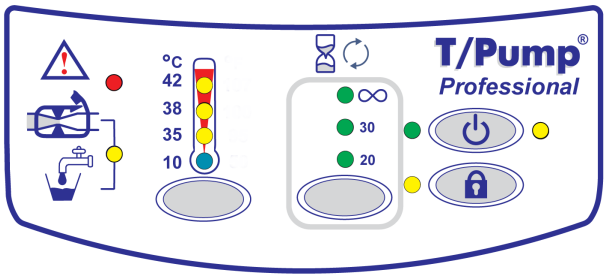
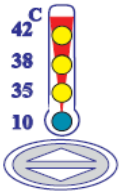
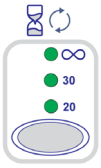


Figure 5: TP702 Keypad

Indicator/ Warning Light	See the Troubleshooting section on page 28.
	Water Flow Check hoses or clamps for kinks or occlusions.
	Water Level Check water level.
Setpoints	Press the button at the bottom of the setpoint indicator to toggle through the four setpoints. Temperatures are identified in ˚C. 
Setpoint Lock	Prevents tampering. Press and hold for 2 seconds to lock or unlock the setpoint.
Therapy Cycles	Continuous cycle, 30-minute cycle or 20-minute cycle. 
On/Standby Button	Green indicates the unit is on. Yellow indicates power is supplied to the unit but the unit is not on.

Specifications

	120V Models	230V Models
Electrical Classification	Class I equipment with Type BF applied part suitable for continuous operation. Not classified for protection against ingress of liquid. Not classified for use in the presence of flammable anesthetics.	
Size (approx.)	11.5” x 8” x 8” 29.2cm x 20.3cm x 20.3cm	
Weight	6.5 lbs (2.9 kg) when empty 9 lbs (4.0 kg) with unit filled with water to heating level	
Reservoir capacity	93 oz (2.75 l) maximum	
Flow rate	7 gph (26.5 lph) minimum with pad attached	
Ambient operating temperature	60˚F to 90˚F (15.6˚C to 32.2˚C)	
Environmental conditions for transport and storage	-20˚F to 120˚F (-28˚C to 48˚C) At uncontrolled RH	
Temperature setpoints	TP650 Classic 107˚F (42˚C) High heat 100˚F (38˚C) - Low heat 50˚F (10˚C) - Cooling TP700 Professional 107˚F (42˚C) 100˚F (38˚C) 95˚F (35˚C) 50˚F (10˚C)	TP702 42ºC 38ºC 35ºC 10ºC
Average temperature accuracy	±2˚F at 107˚F (±1˚C at 42˚C)	
Maximum Contact Surface Temperature	107˚F (42˚C)	
High Limit Safety Temperature	110˚F to 120˚F (43.3˚C to 49˚C)	
Power cord	International (harmonized) 3-wire cordset	Modular
Current leakage	300 microamperes maximum	500µA Max
Ground resistance	0.5 ohm max	
Electrical requirements Voltage (VAC) Frequency (Hz) Current (amps)	 120±10% 60 3.1 amperes	230± 10% 50 Hz 1.6 A
Certifications	MEDICAL ELECTRICAL EQUIPMENT WITH RESPECT TO ELECTRICAL SHOCK, FIRE, AND MECHANICAL HAZARDS ONLY IN ACCORDANCE WITH UL 60601-1, AND CAN/CSA C22.2 NO 601.1, ASTM F 2196-2002 CLASSIFIED UL 8C08 EN 60601-1-2	EN 60601-1-2 IEC 60601-1 EN 60601-1

CLIK-TITE CONNECTORS

The TP600 & 700 Series T/Pump is supplied with Clik-Tite® connectors.

To connect and disconnect Clik-Tite® connectors from hose to pad:

1. Insert male fittings into female fittings with a twisting motion (Figures 6A and 6B).
2. When fittings are fully inserted, snap locking ring into place (Figures 6C and 6D).
3. To disconnect, reverse the procedure.
4. To open or close the hose pinch clamps:
   - Open the clamp by pushing the serrated end (Figure 7B).
   - Close the clamp by pressing the clamp together (Figure 7C).

Note: Refer to Figure 1B on page 7 when connecting multiple pads.

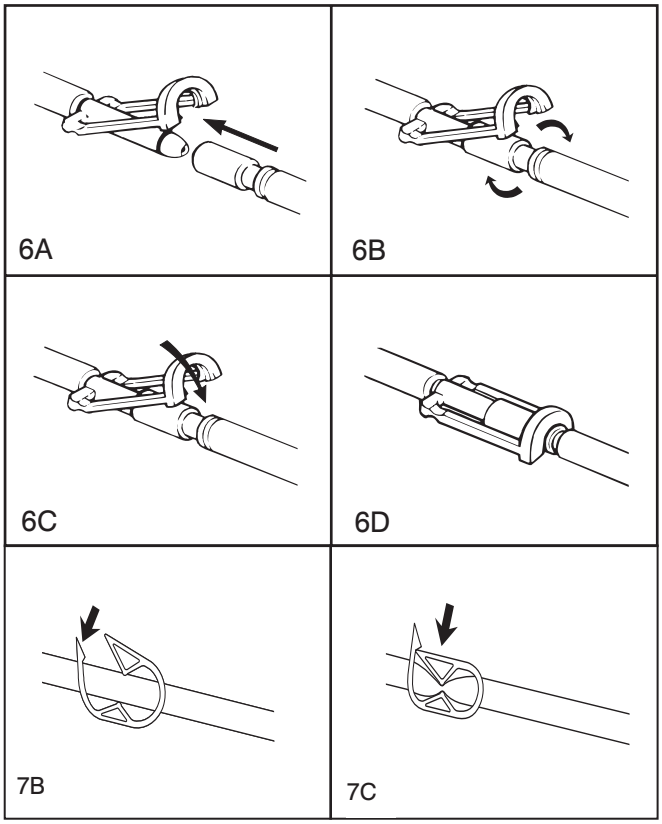


Figure 6: Clik-Tite® Connectors

QUICK DISCONNECTS

To connect and disconnect quick disconnects to a pad:

1. Push the male coupling onto the female coupling. When you hear an audible click, the connectors are joined (Figure 7A).
2. To open or close the hose pinch clamps:
   - Open the clamp by pushing the serrated end (Figure 7B).
   - Close the clamp by pressing the clamp together (Figure 7C).
3. To disconnect, press down on the thumb tab of the female coupling. The couplings will partially disconnect.
4. Pull the male coupling out fully to disconnect (Figure 7D).

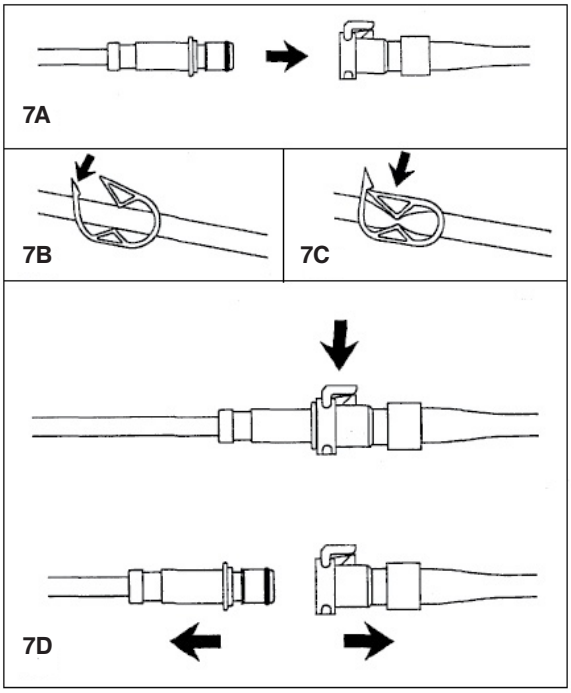


Figure 7: Quick disconnects

START-UP PROCEDURE

⚠ WARNING

- Pump must be filled with water prior to operation.
- To avoid the risk of shock, unplug the unit before filling the reservoir.

1. Before filling the pump, attach a pad to the connector hose. Make sure that there are no kinks in the hose or pad. Open the hose clamps.
2. Open the fill cap on top of the pump.
3. To fill for cooling:
   a. Fill with cold water to the Cooling water line.
   b. Fill with ice to the full capacity of the reservoir.
4. To fill for heating, fill with room temperature water to the Heating water line.
5. Plug the T/Pump into a properly grounded Hospital Grade receptacle.
6. Press the On/Standby button. The light next to the selected temperature begins to flash.
7. Use the keypad to set the temperature as directed by the prescriber. For the TP700 only, after setting the temperature, press and hold the lock Temperature Setpoint button for 2 seconds to lock the setpoint.
   Note: If you toggle past the desired setpoint, keep toggling to start at the beginning of the setpoint column. The selected water temperature will be reached in approximately 15 minutes and the light next to the selected temperature becomes steady.
8. Check the water level. If it drops below the operating level, add water.
9. Apply the Mul•T•Pad to the patient as prescribed. Follow the Mul•T•Pad instructions.
10. Position the pump at or above the level of the pad.
    Note: If the pump is placed below the pads, water will drain into the pump when it is shut off. If the pump has been overfilled or if multiple pads are connected, excess water can leak.
11. When using for cooling, the ice will eventually melt and the setpoint will start flashing. Press on/standby button so the standby light is lit. Unplug pump from power receptacle. Open fill cap and invert pump over sink to drain water. Refer back to step #3 and follow through procedure.

SHUTDOWN PROCEDURE

1. Press the **On/Standby** button so that the **Standby** light is lit.
2. Unplug the T/Pump.
3. Close all hose clamps.
4. Disconnect pads from pump.
   Note: To prevent water spillage, always disconnect pad from pump with connectors raised above the level of the pad and pump.
5. Coil the hose, and attach the Clik-Tite® connectors together on the hose (See Figure 6, **page 14**), where applicable.
6. Secure the hose to the T/Pump using the tube set strap.
7. Wrap the power cord around the unit.

STORAGE / CLEANING

Storage (Short term) Less than 1 day

1. Close the hose clamps.
2. Disconnect the pad.
3. Connect ends of the connector hoses together, where applicable.
4. Open the hose clamps.
5. Leave water in the reservoir.
6. Coil and fasten the hose using the tube set strap and wrap the power cord around the unit.

Storage (Long term)

1. Drain the pump. (See instructions below.)
2. Coil the hose, rather than folding it, to prevent hose kinks.
3. Fasten the hose using the tube set strap and wrap the power cord around the unit.

Draining

1. Disconnect the T/Pump from AC power.
2. Clamp the hose clamps.
3. Disconnect the pad or hoses from one another, keeping hoses at or above the level of the T/Pump.
4. Open the hose clamps.
5. Remove the fill cap and invert the T/Pump over a sink.
6. When all fluid has drained from the hoses and reservoir, replace the fill cap.
7. Connect the hoses together, where applicable.

INSTITUTIONAL (HOSPITAL) CLEANING INSTRUCTIONS

⚠ CAUTION

- The use of quaternary disinfectant products may cause damage to the product.
- Frequent or prolonged exposure to higher concentration disinfectant solutions may result in damage to the product.

Note: Change the water monthly or more often depending on use.

Clean the outer surfaces of the T/Pump with one of the following:

- A damp cloth and soapy water.
- Phenolic Disinfectant or 10% bleach solution.

Note: If water is contaminated or not changed for a month, please follow the internal cleaning procedure below.

1. Prepare a germicidal solution according to the manufacturer's instructions. Stryker, product catalog MTA33.
2. Drain the pump.
3. Connect hose set together, where applicable, or attach a pad to the connector hose.
4. Fill the reservoir to the **Heating** water line on the back of the reservoir.
5. (TP650) Select **Low Heat** on the keypad.
   (TP700) Select the **95˚F (35˚C)** temperature setpoint on the keypad.
6. Start the T/Pump, and circulate the solution for one hour.
7. Drain the solution and refill the pump with clean water.

Note: In a home environment, perform only step 2 and the refill instructions in step 7.

PADS / ACCESSORIES

Only use Mul•T•Pads®. The unique button design allows optimal water flow and provides trouble-free operation when the pad is folded. This reduces the number of different sizes of pads your facility must keep in inventory.

The Mul•T•Pads with Clik-Tite® connectors can be interconnected to provide therapy to more than one body site at a time (Figure 1B, page 7). Refer to Catalog Descriptions on page 8 for a list of various pads and ordering information.

WATER TEMPERATURE CONTROL

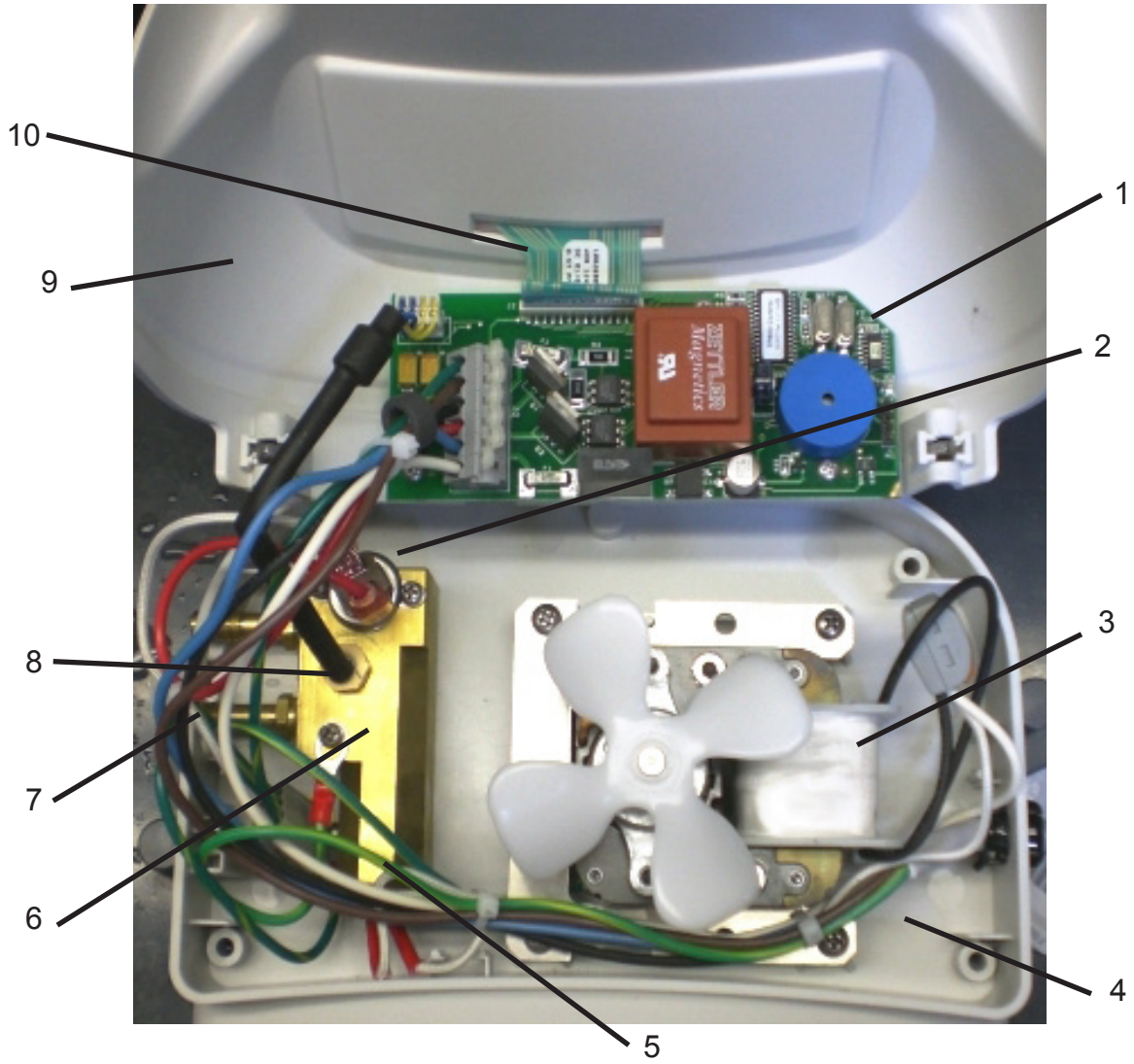
There are three devices that control the operation of the heater in the Stryker T/Pump:

- The temperature is thermistor controlled (Figure 8, item 8). This temperature is selectable from the operator's keypad (Figure 8, item 10). To prevent unauthorized temperature setting changes, a lockout key is available on the TP700 / TP702 "Professional" model.
- The limit thermostat (Figure 8, item 2) is mounted on the brass manifold block (figure 8, item 6). This thermostat senses water temperature flowing to the pad and will shut off the heater if the water temperature exceeds specific limits (120ºF). The purpose of the limit thermostat is to prevent the pump from providing water at too high a temperature to the pad.
- The control of the selected temperature is performed by a dual thermistor (Figure 8, item 1) Dual Processor design. The Control Processor reads its thermistor and determines if heat is required. If heat is required it sends a signal to an Over Temperature Processor. The Over Temperature Processor reads its thermistor, and insures the temperature is below the over temperature value, before it allows the heater (Figure 8, item 5) to turn on.

FLUID SYSTEM

The pump is a sump configuration magnetically coupled to an impedance protected, shaded pole AC Motor (Figure 8, item 3).

The return hose fitting (Figure 8, item 7) is machined internally to act as an orifice. This maintains a back pressure in the pad to make it resistant to flow restrictions.



Item	Description
1	*PC Board (Temperature Controller)*
2	*Manifold Backup Limit Thermostat*
3	*Pump Motor*
4	*Tray Assembly*
5	*Cartridge Heater*
6	*Brass Manifold Block*
7	*Return Hose Fitting*
8	*Temperature Sensor*
9	*Housing Front Assembly*
10	*Ribbon to Front Keypad*

Figure 8: T/Pump Components

FUNCTIONAL CHECK - INTERNAL REQUIRED EQUIPMENT

⚠ WARNING

- Only qualified service personnel should perform this Functional Check. Improperly following the test procedure may result in equipment damage.
- Do not perform this Functional Check with an empty reservoir. Damage to the T/Pump may result.
- Read through and understand each step before performing the test.
- After any field service, the functional check must be completed to ensure operation.

To assure optimum performance, dependability and safety, the following Functional Check should be performed once per year (or as specified in the facility's preventive maintenance program).

- TPT9 is used to measure the temperature and the flow of the water entering the pad. (To use quick disconnects, also order adapter hose P/N 77926000)
- Stop Watch
- Mul•T•Pad
- Test Probe, T/Pump P/N:100925000
- Current Leakage meter
- Ohm Meter

Note: To order a TPT9, Test Probe and Mul•T•Pad, contact your dealer or Stryker's Customer Service Department.

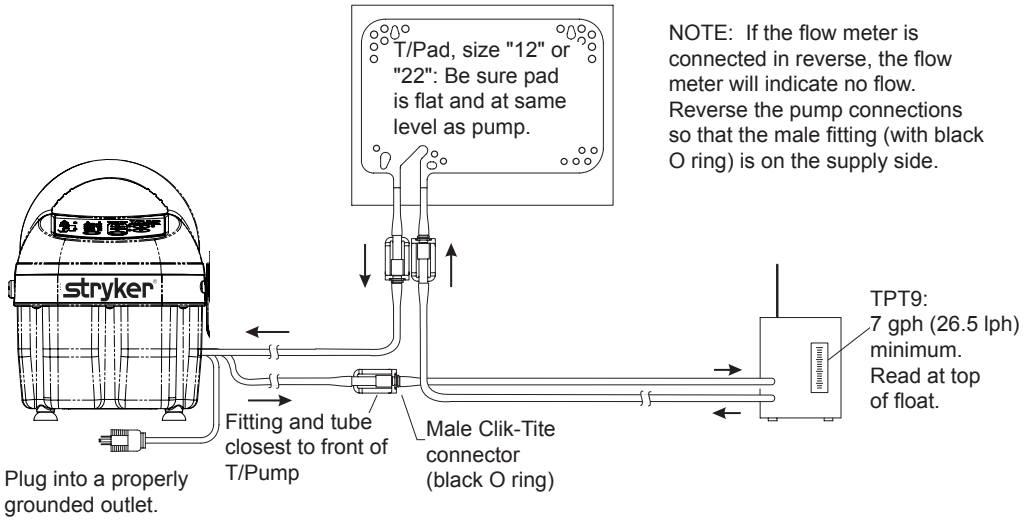


Figure 9a: Functional Check Setup (Clik-Tite)

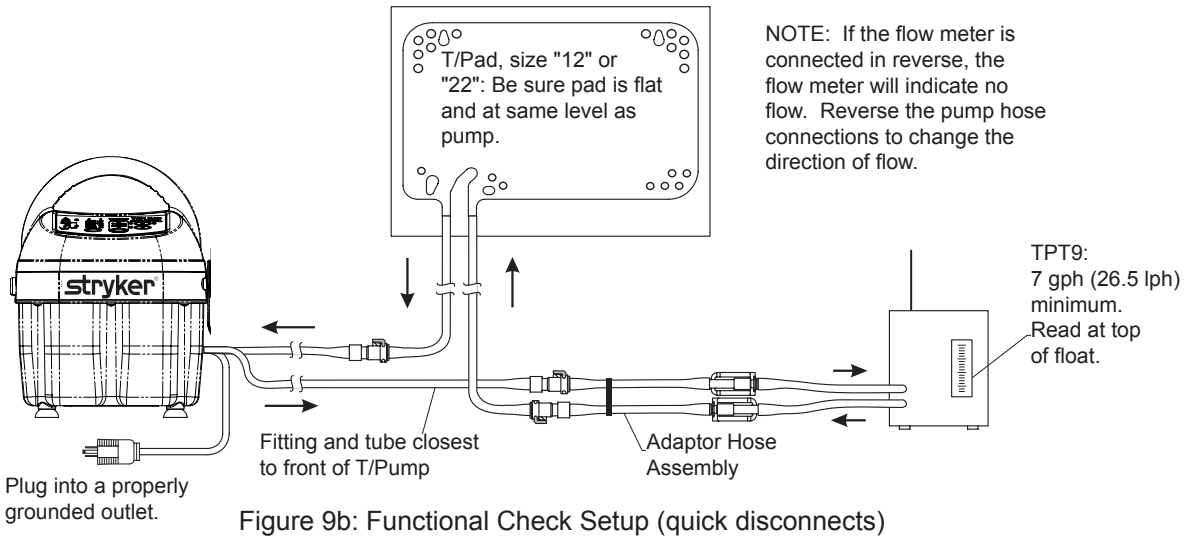


Figure 9b: Functional Check Setup (quick disconnects)

OPERATING TEMPERATURES, FLOW AND OVER-TEMPERATURE SAFETY CIRCUIT CHECK

This section provides a complete check of all T/Pump functions. Refer to Functional Check and Safety Inspection Form to record test data. Follow the steps in this section carefully, paying particular attention to each step, and its expected result. If at any time the expected result can not be verified, press the On/Standby button to stop the test, then restart the procedure. If after a second attempt the expected result can not be verified, press the On/Standby button to stop the test, then unplug the T/Pump and call your dealer or Stryker's Technical Service Department for assistance.

PHYSICAL CONDITION CHECK

1. Examine the plug and line cord along its entire length for physical damage, such as cuts or cracked insulation. A damaged line cord should be replaced rather than repaired. Check the quality of the strain relief of the line cord.
2. Examine membrane panel for cuts or cracks. If damaged, replace.
3. Visually inspect pump. Check for cracked or damaged plastic parts.
   Be sure unit is unplugged. Remove four (4) screws securing upper housings to tray. (reference #13 Parts Illustration - (1) screw by power cord, (1) screw by hose strap and (2) screws in front corners). Perform visual inspection of all internal parts. Remove any accumulated dirt with a vacuum cleaner or compressed air hose.
4. Check connectors for cracks, missing O rings, or other damage. Replace connectors if necessary.

FLOW & OPERATING TEMPERATURE TEST

Note: Stay present for the full duration of the test to observe all readings and to prevent damage to the T/Pump. Perform this test on a fully assembled unit.

1. Connect the T/Pump to the TPT9 and Mul•T•Pad as shown in Figure 9a, 9b. Un-kink the pad and hose. Open the hose clamps.
2. Open the fill cap on top of the pump.
3. Fill with room temperature water to the **Heating** water line.
4. Plug the T/Pump into a properly grounded Hospital Grade receptacle.

   The T/Pump performs its self test of the lights and audible alarm, with light pattern and short audible beep.

   The T/Pump goes to Standby mode with only the **Standby** light on.
5. Press the **On/Standby** button.
6. Set the temperature to 107ºF (42ºC). For TP700 Series pumps, select Continuous Therapy Mode. Allow temperature to stabilize. Stabilization is indicated by a steady (not flashing) light at the temperature setpoint.
7. After stabilization, allow 5 minutes before proceeding. The T/Pump controls to 107˚F (42˚C) at the inlet to the pad for the duration of the test.
8. On the TPT9, take a temperature reading every 1/2 minute for 5 minutes, average the 10 readings and record the flow reading from the TPT9. Verify the average temperature is at 107˚F +/- 2˚F (42ºC+/-1˚C) and flow is 7 gph (26.5 lph) minimum.

   Note: If the T/Pump does not reach the temperature and flow, press the **On/Standby** button, unplug the unit, check the pad and hoses for kinks and start over.
9. Press the On/Standby button and unplug the unit.

Note: If at any time the Function test needs to be stopped, press the **On/Stanby** button.

BACKUP LIMIT THERMOSTAT TEST

This test is used to insure the temperature at the pad stays below a safe level in an over temperature condition.

Figure 10: Connection of Test Temperature Sensor

Test Procedure:

1. To perform this test you will need to separate the upper housing from the center tray assembly by removing 4 screws (reference #13 parts illustration (1) screw by power cord, (1) screw by hose strap and (2) screws in front corners to install the Test probe, as shown in figure 10). Be sure to position test probe away from motor fan.
2. Plug the T/Pump into a properly grounded Hospital Grade receptacle.
   The T/Pump performs its self test of the lights and audible alarm, with light pattern and short audible beep.
   The T/Pump goes to Standby mode with only the Standby light on.
3. Press the On/Standby button. The T/Pump starts running at the default Setpoint of 100ºF (38ºC). Note: The Control & Over Temperature processor are reading the room temperature. This makes the system “believe” it will always require the heater due to the temperature the processors read is below the required Setpoint. This will drive the water flowing through the system to a temperature that will “trip” the thermostat (in approximately 10 to 15 minutes). Record the peak temperature read by the thermometer. The temperature recorded must be between 110ºF (43.3ºC) and 120ºF (49ºC). **If the thermostat operates outside its intended range, it must be replaced.** After the thermostat “Trips” the system will cool down to a temperature that resets the thermostat (in approximately 20 to 25 minutes). This “Trip”/Reset cycle will continue until the unit is put back into Standby mode.
4. Press the On/Standby button. The T/Pump goes into Standby mode.
5. Unplug the T/Pump.
6. Unplug the Test probe, and plug the Original Temperature Sensor back in.
7. Close the unit. Reinstall screws removed in step #1 and tighten to secure.

LEAK TEST

- Immediately upon completion of the previous test, tilt unit towards you so the front is down. Hold for three (3) minutes.
- Return the unit to upright position and carefully check the reservoir tray joint for leaks. Repeat process turning pump on back face. If leakage is found, refer to DISASSEMBLY/REASSEMBLY, Reservoir section.

GROUND RESISTANCE CHECK

⚠ WARNING

Risk of electrical shock. Be sure unit is unplugged when performing the ground resistance test.

1. Use a ground resistance meter to measure the resistance between the ground pin on the plug and the brass manifold block (Figure 8, item 6). Contact is available through the hole where the hoses connect to the pump. This value should not be more than 0.5 ohm.

CURRENT LEAKAGE CHECK

It will be convenient to check current leakage at this point since the unit is full and connected to a pad.

1. Measure the maximum current leakage in all combinations of heater “ON” or “OFF” and On/Standby “ON” or Standby. Access to chassis ground for current leakage testing is available through the hole where the hose connects to the pump. The highest reading is typically less than 100 microamperes (200 microamperes for 230 volt model). Record the highest reading.
2. Disconnect leakage meter setup.

This completes the recommended functional test for the Stryker T/Pump. If the pump passes all the requirements of this section and the Functional Check and Safety Inspection Form, the pump should be considered operational and suitable for return to service.

Functional Check

Inspection forms vary from hospital to hospital. The following sample form is intended as a guide so that the important parameters are recorded.

T/Pump Functional Check and Safety Inspection Form

Date:_____

Model Number:_____ Serial Number:_____

	Item	Value	Okay	Action Needed?	Action Taken
			(check one)		
1	Inspect physical condition (line cord, plug, housing)				
	Inspect hose connections and connectors				
2	Measure flow, >7 gph (26.5 lph)...indicate value				
3	Measure operating temperature @ 107ºF ±2ºF (42ºC±1ºC)...Indicate average				
4	Backup limit test 110ºF - 120ºF (43.3ºC - 49ºC)				
5	Leak Test				
6	Measure ground resistance, <0.5 ohm...indicate value				
7	Measure current leakage, <100µA (120 V), <200µA (230 V)				

Signature:_____

RESERVOIR

- Unplug the Unit.
- Drain the Reservoir.
- Remove the nine (9) screws which retain the Reservoir to the Tray assembly.
- Lift the Tray assembly from the Reservoir and set aside.

Note: Be careful to keep the Upper Housing with the tray. It can be lifted from the tray, but there are wires connecting the two parts.

UPPER FRONT & REAR HOUSING

- Perform the Steps for Reservoir disassembly.
- Remove the four (4) screws from the back of the Upper Housing handle.
- Remove the Rear Housing to the Tray, or Front Housing.

PC BOARD

- Perform the steps for Reservoir and Upper Front &Rear Housing disassembly.
- Lift the Upper Front Housing from the Tray assembly.
- Remove the Keypad Ribbon cable (Figure 8, Item 10) from the PC Board (Figure 8, item 1).
- Remove the Temperature Sensor (Figure 8, Item 8) from the PC Board.
- Remove the 6 wires from the PC Board.
- Remove the 3 Screws from the PC Board.

HEATER KIT ASSEMBLY

- Perform the Steps for Reservoir and Upper Front & Rear Housing disassembly.
- Remove the two (2) screws from the Manifold backup limit thermostat (Figure 8, Item 2).
- Remove the 2 wires from the Cartridge Heater. One goes to the PC-Board, the other goes to a neutral wiring connector.
- Remove the Temperature Sensor (Figure 8, Item 8) from the Brass Heater Manifold.
- Cut the Gray Hose connected to the Brass Heater Manifold.
- Remove the two (2) brass fittings on the bottom of the Tray assembly which hold the brass manifold block to the tray.
- Discard the two (2) o-rings between the brass heater manifold and the tray assembly.

HEATER ASSEMBLY

Perform the Steps for Reservoir and Upper Front & Rear Housing disassembly.

Remove the 2 wires from the Cartridge Heater. One goes to the PC-Board, the other goes to a neutral wiring connector.

Remove the (2) brass fittings on the bottom of the Tray assembly which holds the brass manifold block to the tray.

To assemble, reverse the disassembly steps. Special attention is required for the following:

1. Gray hose can be placed in warm water (≤50˚C) to facilitate installation on manifold fittings.
2. All o-rings must be seated. The reservoir o-ring is shaped, and shape must be aligned with the reservoir.
3. All fittings on the manifold should have teflon tape applied to prevent leaks.
4. Insure wires are cleared from between enclosures and away from enclosure screws.
5. Insure wires are routed away from the cooling fan blades.
6. For proper screw size and location for reservoir and housing, refer to parts illustration and replacement parts list.
7. Transfer the serial number to the new reservoir and cover with serial number label window.
8. When needed, the membrane ribbon must be routed as shown in Figure 11. This prevents interference between the ribbon and moving components.

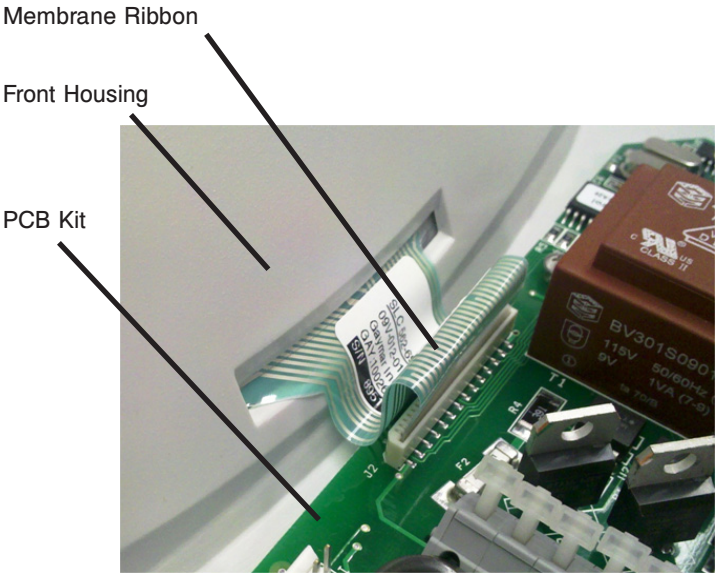


Figure 11: Ribbon Cable Routing

Troubleshooting

Problem	Possible Cause	Remedy
T/Pump will NOT Turn ON.	The electrical cord is NOT plugged into a properly grounded Hospital Grade receptacle. Damaged ***cord*** or ***plug***. Defective ***PC Board***. Defective ***Membrane Panel***.	Insert the ***plug*** fully into the properly grounded Hospital Grade receptacle. Visually check the ***power cord*** for any defects. If defective, replace the ***power cord***. Refer to T/PUMP will NOT heat. Replace the ***Membrane Panel***.
T/Pump will NOT Pump.	Water level is LOW or reservoir is EMPTY Loss of POWER to motor. Defective Motor / Defective Impeller magnet or magnet driver assembly.	Refill with room temperature water to proper level. Check the POWER (TP650(C)/TP700(C) - 120V ± 10% or TP702 - 230V ± 10%) across the motor connections. If present check for defective motor / defective impeller magnet or magnet driver assembly. If there is NO power, replace the PC Board. Replace the motor if the fan is NOT spinning when the unit is plugged in and in ***run mode***. Otherwise, check the impeller for any obstruction or replace the ***Impeller*** magnet assembly. If the fan is spinning and there is no defect on the impeller magnet assembly, check the ***magnet driver assembly*** to see if the screw holding the driver magnet to the motor shaft is tight.
Warning indicator ON with unit in Standby Mode.	Unit shut down in an OVER temperature condition.	Empty the reservoir and refill with room temperature water. Make sure all clamps are OPEN. Press the **On**/**Standby** button. Verify flow through the pad. The **Warning** light will turn OFF within 5 minutes.
Temperature or Therapy Time buttons DO NOT Work (TP700 Series Only).	The buttons have been LOCKED. Defective ***Membrane Panel***.	Press and hold the lock button for two (2) seconds. Replace the ***Membrane Panel***.

Troubleshooting

Problem	Possible Cause	Remedy
Flow indicator and Standby indicator are ON with T/Pump NOT pumping.	Unit detected a Flow warning for more than 5 minutes, thus goes to ***Standby***.	Reference “Flow indicator light is ON” (see below). Correct the problem, and press the **On/ Standby** to put the unit back into Run mode.
Flow indicator light is ON.	Water flow to pad or hose is RESTRICTED. Clamp is CLOSED. Water level is low or reservoir is EMPTY. T/Pump is filled with water that is too HOT.	Straighten the hose. Open the clamp. Refill with room temperature water to proper level. Refill with room temperature water to proper level.
Warning indicator & Audible alarm (Flash / Beep).	A High Heat (107°F / 42°C) or Cooling Setpoint was selected (50°F / 10°C). Loss of Power while unit was in a Therapy mode. **(Possible Power Fail.)** Unit is running after a 20- or 30- minute “OFF" Therapy Cycle period, has reached the desired Setpoint, and is now timing the 20- or 30- minute ON cycle period (TP700 Series only). The unit just went into, or came out of ***Lock mode*** (TP700 Series only).	Indication only: A Setpoint outside body temperature range is selected. Insert the plug fully into the receptacle, place the unit into ***Standby mode***, then unplug the T/Pump. If Power is removed while unit is in On-Mode, the ***Power Fail alarm*** will beep for approximately 10 minutes. Indication only to indicate an “ON” Therapy Cycle period is timing. Indication only.
Both the Temperature and Therapy Cycle Setpoint lights are BLINKING (TP700 Series Only).	Unit is in “OFF” Therapy Cycle time.	Indication only.
Temperature Setpoint light BLINKING.	Unit is warming up to the selected Setpoint. Unit is in ***Cooling mode***, for longer than 40 minutes.	Indication only. Follow the "shutdown" procedure. Drain the water in reservoir to ice fill level, and refill with ice. Follow the "start-up" procedure.

Problem	Possible Cause	Remedy
T/Pump will NOT Heat.	Reservoir is EMPTY.	Refill with room temperature water to proper level.
	Flow is BLOCKED.	Reference “Flow indicator light is ON” above.
	Therapy Cycle is OFF.	Wait for Therapy Cycle ON.
	Heater is NOT receiving Power, or is defective.	Check if the ***Set Point*** is set too low. Remove ***cover*** and check Power (TP650(C)/TP700(C) - 120V ± 10% or TP702 - 230V ± 10%) to the ***heater*** at J2 on the PCB (See Figure 12). ***NOTE:*** Power to J2 cycles ON and OFF. If Power is present and thermostat is CLOSED, heater is probably defective. Cold heater resistance is approximately 49 ohms (120V) or 180 ohms (230V). Replace ***heater*** if required. If Power is present and thermostat is OPEN, thermostat is probably defective. Replace ***thermostat*** if it does not pass Backup Limit Thermostat Test from Functional check. If there is NO Power to the heater, replace the ***PC Board***.
T/Pump will NOT Cool.	Reservoir is EMPTY.	Refill with room temperature water to proper level.
	Flow is BLOCKED.	Reference “Flow indicator light is ON” section (see PG. 27).
	Ice is DEPLETED.	Drain excess water to **Cooling** water line and fill remainder of reservoir with ice.
Water LEAKS from hose connectors.	Damaged O-ring.	Replace Clik–Tite® connector. Male: P/N: 03887001 Female P./N: 03884001
	Locking ring on Clik–Tite® connector is NOT snapped into place (See Figure 6)	Snap Clik–Tite® connector SHUT.
	Quick disconnect NOT seated properly.	Secure pad connection to pump (See quick disconnects). Replace connectors or pad if defective.

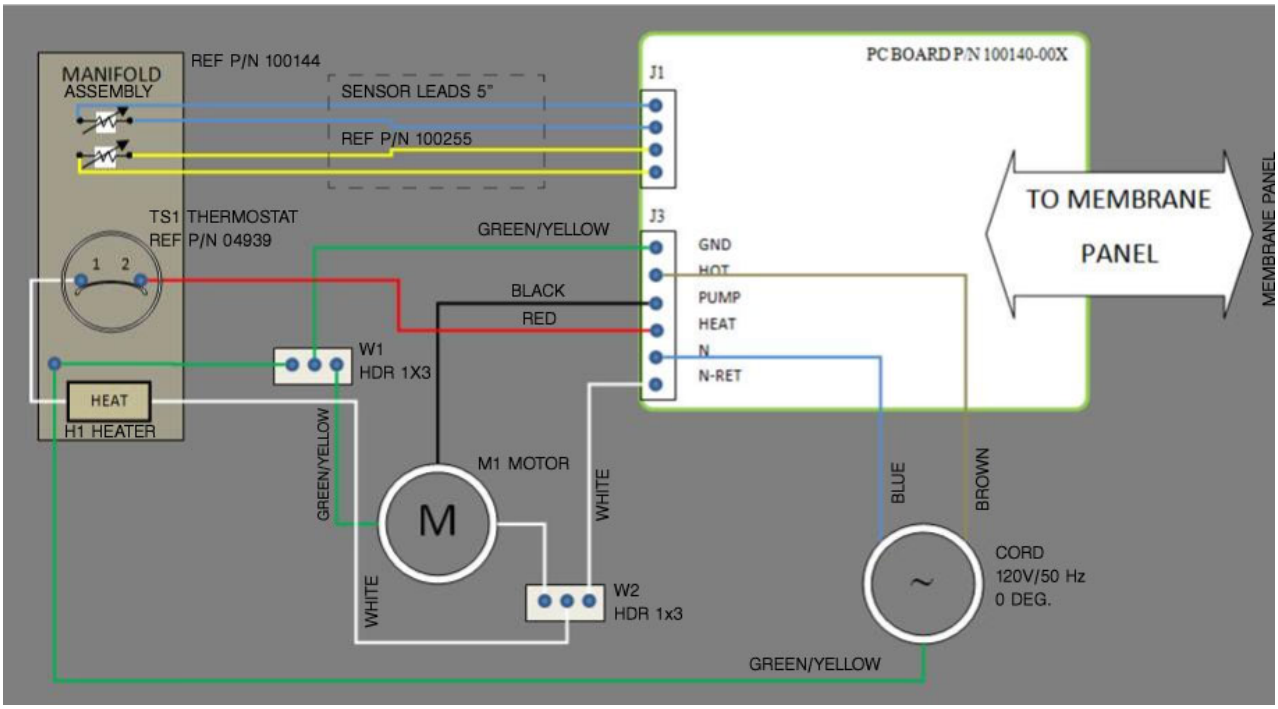


Figure 12: Wiring Diagram

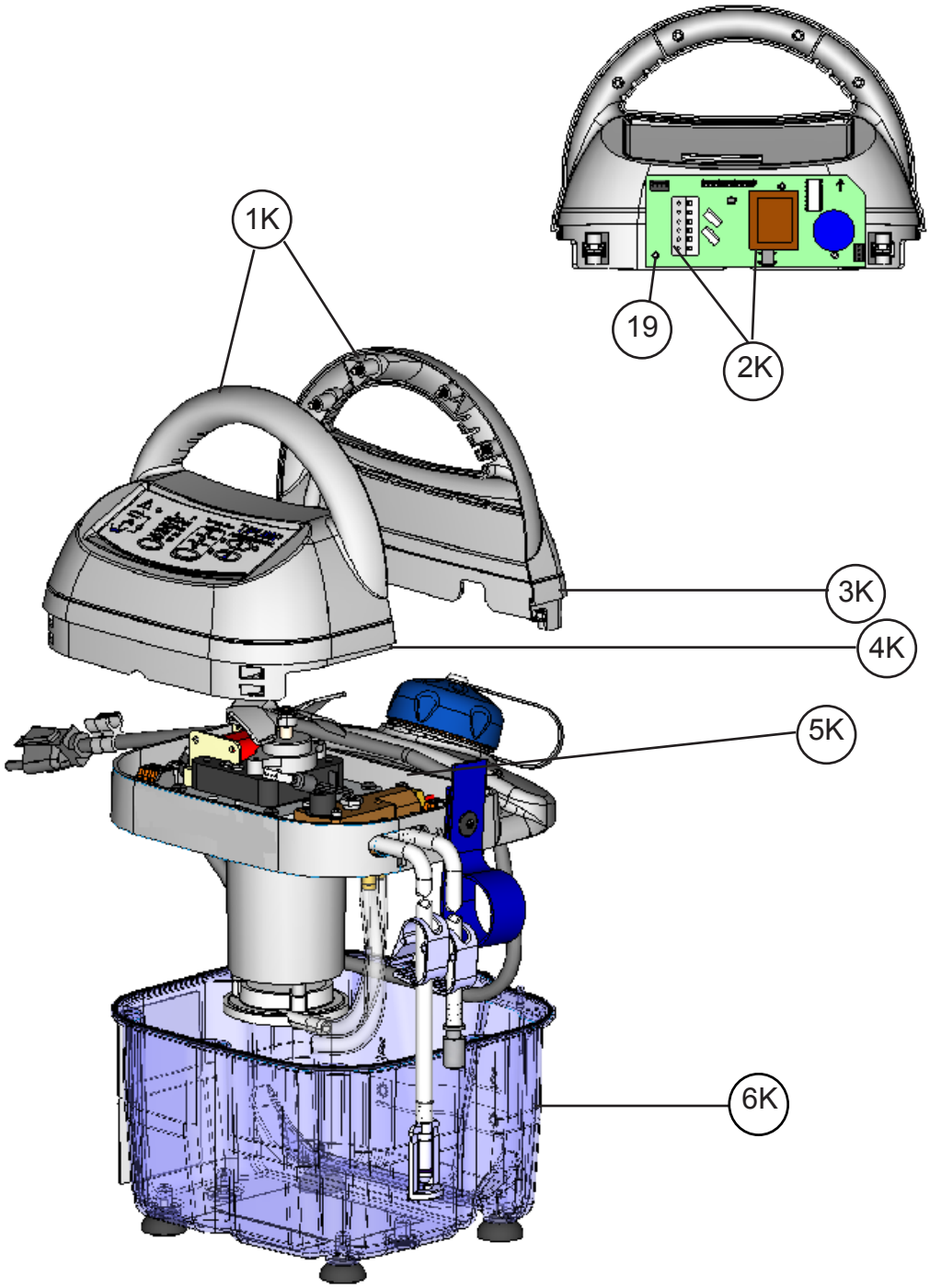


Figure 13: Parts Illustration for Kits

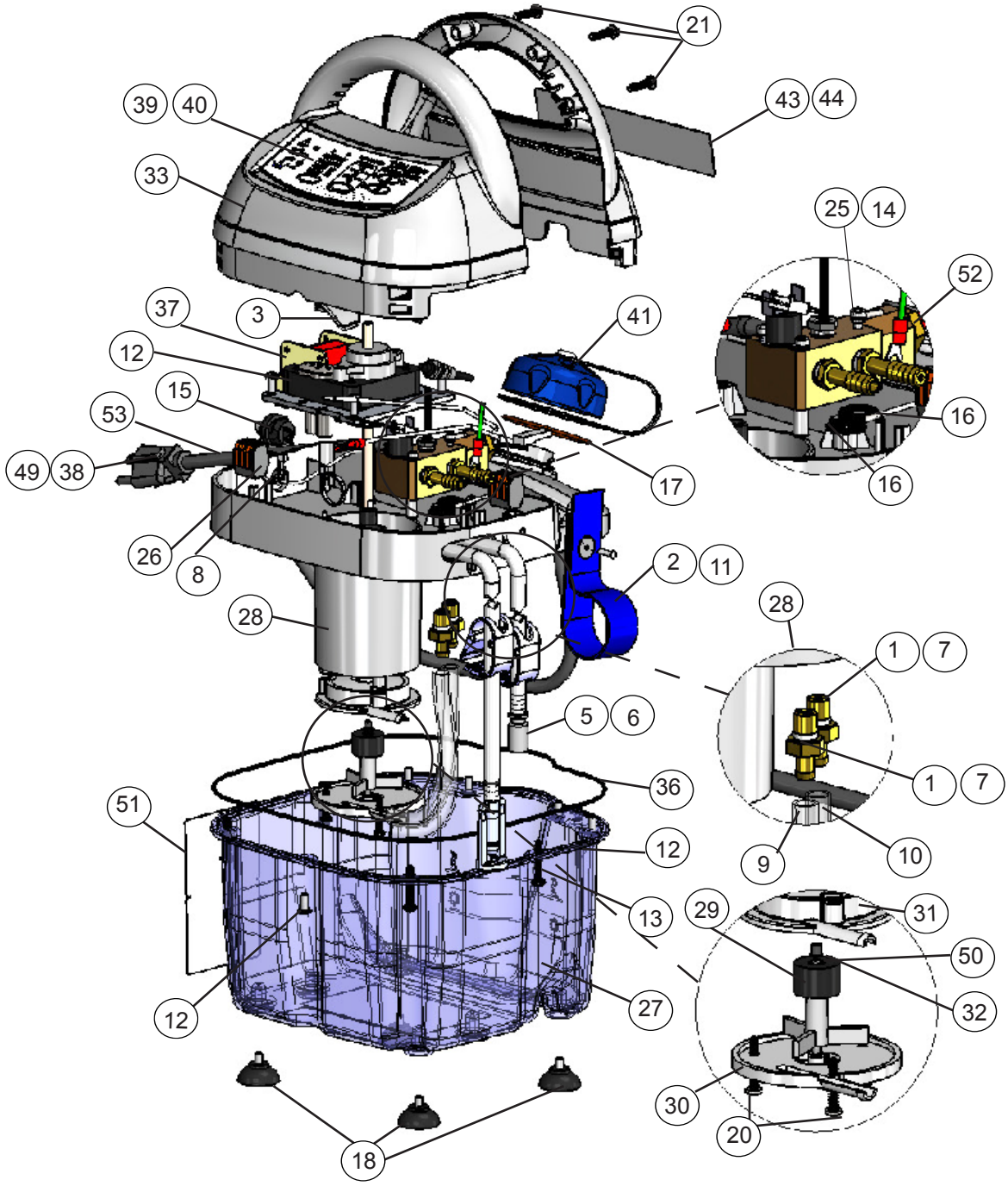


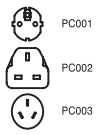
Figure 14: Parts Illustration Continued

Replacement Parts List

Item	PN	Qty	Description
1K	100822002	1	***KIT: Upper front & Rear Housing. Includes both Front & Rear plastic housing, Label, Membrane Panel (TP650(c)).***
	100822001	1	***KIT: Upper front & Rear Housing. Includes both Front & Rear plastic housing, Label, Membrane Panel (TP700(c)).***
	100822000	1	***KIT: Upper front & Rear Housing. Includes both Front & Rear plastic housing, Label, Membrane Panel (TP702).***
2K	100898000	1	***KIT: PC Board/Sensor Assembly - This assembly comes with a pre-calibrated sensor and PCB assembly. They are a "Matched" set. Do not use the old sensor with the new PC Board or the old PC Board with the new sensor (TP650(c), TP700(c)).***
	100898001	1	***KIT: PC Board/Sensor Assembly - This assembly comes with a pre-calibrated sensor and PCB assembly. They are a "Matched" set. Do not use the old sensor with the new PC Board or the old PC Board with the new sensor (TP702).***
3K	100819000	1	***KIT: Upper Rear Housing Assembly. Includes Rear Plastic Housing with Label (TP650(c)).***
	100819001	1	***KIT: Upper Rear Housing Assembly. Includes Rear Plastic Housing with Label (TP700(c), TP702)***
4K	100818000	1	***KIT: Upper Front Housing Assembly. Includes Front Plastic Housing with Membrane Panel (TP650(c)).***
	100818001	1	***KIT: Upper Front Housing Assembly. Includes Front Plastic Housing with Membrane Panel (TP700(c)).***
	100818002	1	***KIT: Upper Front Housing Assembly. Includes Front Plastic Housing with Membrane Panel (TP702).***
5K	100821001	1	***KIT: Heater Assembly. Includes Brass Manifold, 2 O-Rings, 4 Fittings. (TP650(c), TP700(c)).***
	100821000	1	***KIT: Heater Assembly. Includes Brass Manifold, 2 O-Rings, 4 Fittings (TP702).***
6K	100820000	1	***KIT: Reservoir Assembly. Includes Reservoir, Gasket, Rubber Feet, Label.***
1	03394000	1	***Fitting, Manifold***
2	03791001	2	***Strap Assembly - Hose***
3	04152000	1	***Fan***
5	08086000	1	***Hose Assembly - Clik Tites***
6	08648000	6	***Hose Assembly - quick disconnects (colder)***
7	Source Locally	3	***Tape, Teflon, 1/4" Wide***
8	Source Locally	5	***Ty-Wrap, Self Locking***
9	81002028	1	***Tubing, PVC, Panacea 1/4 ID x 3/8 OD x 3 1/2" LG***
10	81002048	1	***Tubing, PVC,Panacea 1/4 ID x 3/8 OD x 6" LG***
11	90018029	1	***Screw, Machine 4-40 x 1/2" FH Phillips***
12	90018075	9	***Screw Mach PH CR 8-32 UNC 2A x 3/8 LG S***
13	90018082	4	***Screw, Machine Pan HD #8-32 x 1 SST***
14	90049005	2	***LockWasher, Spring #6 SST***
15	90076018	1	***Bushing, Straight Thru (HEYCO #1210)***
16	90295019	2	***O-Ring***
17	90295020	1	***O-Ring, Silicone***
18	90385000	4	***Cup, Suction***
19	90514002	3	***Screw Type "BT" Thread Cutting Pan HD SST. #4 x 5/16" LG***
20	90514013	4	***Screw Type "BT" Thread Cutting Pan HD SST. #6 x 7/8" LG***
21	90514020	4	***Screw Type "BT" Thread Cutting #8 x 3/4" LG***
22	90603000	1	***Label Ground Identification***
23	91275059	1	***Screw, Mach, Flat C'Sunk HD, CR SST 6-32 x 3/8 LG***
24	91390000	1	***Toroid, Ferrite Ring***
25	91454052	2	***Screw, Mach, Fillister Head #6-32 x 1/4 LG SST***
26	100092000	2	***Connector Lever Nut 3 Terminal***
27	100127000	1	***Reservoir***

Replacement Parts List

28	100129000	1	***Tray Assembly (TP650(c), TP700(c))***
	100129001	1	***Tray Assembly (TP702)***
29	101157000	1	***Impeller/Magnet Assembly***
30	100132000	1	***Impeller Housing Bottom***
31	100133000	1	***Impeller Housing Top***
32	100134000	1	***Pin, Impeller***
33	100139000	1	***Housing, Front Assembly***
36	100152000	1	***O-Ring, Reservoir***
37	100261000	1	***Motor/Plate Assembly (TP650(c), TP700(c))***
	100261001	1	***Motor/Plate Assembly (TP702)***
38	100267000	1	***Cord, Power Assy (TP650(c),TP700(c))***
39,40	100269001	1	***Membrane Panel - Professional (TP700(c))***
	100269002	1	***Membrane Panel - Classic (TP650(c))***
	100269003	1	***Membrane Panel - CE (TP702)***
41	100275000	1	***Cap, Tethered, Rivet Assembly***
42	101158000	1	***Magnet Driver Assembly (Not Shown)***
43	100288000	1	***Label, Instruction Classic (TP650)***
44	100288001	1	***Label, Instruction Professional (TP700)***
45-48	100289000	1	***Label, Ratings Classic (TP650)***
	100289001	1	***Label, Ratings Professional (TP700)***
	100289002	1	***Label, Ratings Classic W/quick disconnects (TP650c)***
	100289003	1	***Label, Ratings Professional W/quick disconnects (TP700c)***
	100289004	1	***Label, Ratings CE Professional (TP702)***
49	100292000	1	***Clip, Cord***
50	100378000	1	***Cap (for Impeller Pin)***
51	100578000	1	***Label, Danger***
52	100256002	1	***Heater Assembly 230 VAC (TP702)***
	100256001	1	***Heater Assembly 120 VAC***
53	PC001	1	***Power Cord (Continental Europe) - (TP702)***
	PC002	1	***Power Cord (United Kingdom) - (TP702)***
	PC003	1	***Power Cord (Australia) - (TP702)***



WARRANTIES

Stryker equipment and products are warranted against defects in material and workmanship under normal use, and operation from the date of purchase, for the time periods listed below for the respective equipment and products. Except for such warranty, Stryker disclaims all other expressed and/or implied warranties including, but not limited to, the implied warranties of merchantability and of fitness for a particular purpose.

PUMP

All labor performed and parts provided free of charge for a period of one (1) full year from the date of purchase, provided the equipment is returned with prior authorization prepaid to Stryker. The expected service life for this product is two (2) years.

PAD, SINGLE PATIENT USE

Free replacement of product where defects in materials and/or workmanship are evident at time of delivery, provided the product is returned with prior authorization prepaid to Stryker.

PAD, REUSABLE

Free replacement of product where defects in materials and/or workmanship occur within 90 days from date of delivery, provided the product is returned with prior authorization prepaid to Stryker.

PARTS

Defective parts will be exchanged free of charge where defects in materials and/or workmanship occur within 90 days from date of delivery, provided the parts are returned with prior authorization prepaid to Stryker.

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