The History of Specialty Foley Catheters

Invented by Dr. Frederick E.B. Foley as early as the 1930s, the indwelling balloon catheter was co-manufactured by two companies, B.F. Goodrich and the Davol Rubber Company. C.R. Bard, Inc. was one of the main distributors for the specialty catheter. Bard later acquired Davol Rubber Company, which remains with us today as the Davol Surgical Division.

The secrets behind the Foley catheter are hidden within the walls of Bard's facility in Moncks Corner, South Carolina, one of Bard's many manufacturing sites. The manufacturing facility is the only facility in the United States that formulates its own latex. The building process is quite tedious and perfecting one catheter requires over 26 hours with at least 10 hands skillfully directing it to the finish. Layers upon layers of latex are dipped to ensure quality and preciseness. Over 80,000 Bard Latex Foley catheters are produced per day.

A Foley catheter is a hollow urinary drainage tube that is held in the bladder by a small, water-inflated balloon. It is also known as an indwelling catheter designed to remain in place over time.

The difference between a Foley catheter and a straight catheter is the balloon. A "specialty" Foley catheter is determined by the tip configuration, number of lumens or channels, and the size of the balloon.

Overview

What is a Foley Catheter?

Four basic models exist including:

- 2-way catheters (inflation and drainage)
- 3-way catheters (inflation, drainage and irrigation)
- 4-way catheters (inflation, drainage, irrigation and prostatic surgical irrigation)
- Diagnostic catheters (used to diagnose such medical conditions as urethral diverticula)

These catheters are primarily differentiated by:

- Material (Latex, Red Latex, Silicone)
- Coatings (Bacti-Guard[®]* Silver Alloy Coating, Bard[®] Hydrogel, and Silicone Elastomer)
- Balloon Sizes (3cc, 5cc, 30cc, 75cc)
- Tip Types (Councill, Coude, Olive, Couvelaire, Round, and Whistle)
- Tip Length (Short, Medium, Long)
- Number and Size of Drainage Eyes and Lumens

Catheter Materials

Bard Latex Catheters - Bard manufacturing practices incorporate an extensive leaching process that removes the maximum amount of allergens in the latex.

• In the last 70 years, there have been no confirmed allergic reactions to Bard coated latex Foley catheters.

Amber Latex—Very soft, flexible, and durable.

Red Latex—Stiffer and radiopaque for observation under fluoroscopy. (Barium sulfate added to amber latex)

Silicone—Long-term catheter used in patients who are sensitive to latex or coatings.

Catheter Coatings

Bardex[®] I.C. Anti-Infective Foley Catheters with Bacti-Guard[®]* Silver Alloy Coating and Bard[®] Hydrogel -Combines Bacti-Guard[®]* silver alloy coating and Bard[®] Hydrogel coating to minimize bacterial adherence.

- Preserves the body's natural defenses by minimizing trauma to urethral cells
- Reduces adherence of urinary tract infection (UTI) pathogens, including Gram-positive bacteria, Gram-negative bacteria, and yeasts
- Reduces the incidence of catheter associated urinary tract infections (CAUTIs).^{1,2,3}
- Absorbs mucosal fluid to form a "cushion" between the catheter surface and delicate urethral tissue, reducing friction and irritation that can lead to infection
- · Provides a surface that resists encrustation

And More Coatings...

Bard[®] Hydrogel—Hydrophilic coating produces a cushion of fluid between the catheter and the mucosal lining of the urethra and the bladder.

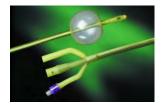
- Reduces friction
- Increases biocompatibility
- Resistance to cell adhesion
- Less encrustation
- · Less clot formation

Silicone Elastomer—Hydrophobic material that rejects moisture.

- Protects from irritation
- Smooth surface
- · Permanent coating

The Quality Story

Proximal to Distal



Features	Benefits
Tips • Round & Smooth	 Reduces trauma upon insertion
Reinforced woven fabric cup	 Provides added strength during catheter insertion with
Anatomically correct length	a stylet.Reduces irritation and bladder coiling
Drainage EyesSmooth and burnished	 Reduces potential for irritation to delicate urethral mucosa and bladder upon insertion Reduces occlusion by blood
Properly sized	clotsProvides maximum drainage

The Quality Story

Features	Benefits
 Balloon Individually made and pre-tested 	 Eliminates substandard balloons
Ribbed	 Ensures strength and symmetry
Non-blister process	Eliminates occlusion
Correct anatomical shape	Holds tip in proper upright positionProvides memory
Special latex or silicone formulation	 Reduces body's response to reject latex
<u>Shaft</u>Coated	 Smoothness of outer layer promotes less bacterial adhesion and more patient comfort
 Thick, strong walls 	 Inner layer strength aids in insertion by providing smooth, uniform walls Resists collapse during aspiration

The Quality Story

Features	5	Benefits
Drainage Lume Proper taper	<u>n</u>	Resists kinking and collapsing during aspiration
 Round with op diameter 	otimal internal	 Resists obstruction and potential for encrustation Provides secure connection to most drainage tubes.
Inflation Valve		
Universal Ada	pter	 Accommodates most luer-
Self-sealingErgonomically designed		lock syringesEasy, positive sealEnhances speed of inflation
		and deflation
Color-coded:	10 5	Easy identification of French
White	12 Fr.	size for syringes 14-24
Green	14 Fr. 16 Fr.	
Orange Red	16 Fr. 18 Fr.	
Yellow	20 Fr.	
Purple	20 Fr. 22 Fr.	
Blue	24 Fr.	